



**HSS & Cobalt Straight Flute
Chucking Reamers (.0787-.1695)**

Size	Decimal Equiv	FL	OAL	# of Flutes	Shank ø	HSS Uncoated Part #	Cobalt Uncoated Part #
2.0MM	.0787	3/4	3	4	.072	RR60042	RR60451
#46	.0810	3/4	3	4	.077	RR60043	RR60452
#45	.0820	3/4	3	4	.077	RR60044	RR60453
#44	.0860	3/4	3	4	.081	RR60045	RR60454
#43	.0890	3/4	3	4	.081	RR60046	RR60455
#42	.0935	3/4	3	4	.088	RR60047	RR60456
3/32	.0938	3/4	3	4	.088	RR60048	RR60457
#41	.0960	7/8	3-1/2	4	.093	RR60049	RR60458
#40	.0980	7/8	3-1/2	4	.093	RR60050	RR60459
2.5MM	.0984	7/8	3-1/2	4	.093	RR60051	RR60460
#39	.0995	7/8	3-1/2	4	.093	RR60052	RR60461
#38	.1015	7/8	3-1/2	4	.095	RR60053	RR60462
#37	.1040	7/8	3-1/2	4	.095	RR60054	RR60463
#36	.1065	7/8	3-1/2	4	.103	RR60055	RR60464
7/64	.1094	7/8	3-1/2	4	.103	RR60056	RR60465
#35	.1100	7/8	3-1/2	4	.103	RR60057	RR60466
#34	.1110	7/8	3-1/2	4	.106	RR60058	RR60467
#33	.1130	7/8	3-1/2	4	.106	RR60059	RR60468
#32	.1160	7/8	3-1/2	4	.112	RR60060	RR60469
3.0MM	.1181	7/8	3-1/2	4	.112	RR60061	RR60470
#31	.1200	7/8	3-1/2	4	.112	RR60062	RR60471
O/U	.1240	7/8	3-1/2	4	.119	RR60063	RR60472
1/8	.1250	7/8	3-1/2	4	.119	RR60064	RR60473
O/U	.1260	7/8	3-1/2	4	.119	RR60065	RR60474
#30	.1285	7/8	3-1/2	4	.119	RR60066	RR60475
#29	.1360	1	4	4	.128	RR60067	RR60476
3.5MM	.1378	1	4	4	.135	RR60068	RR60477
#28	.1405	1	4	4	.135	RR60069	RR60478
9/64	.1406	1	4	4	.135	RR60070	RR60479
#27	.1440	1	4	4	.135	RR60071	RR60480
#26	.1470	1	4	4	.143	RR60072	RR60481
#25	.1495	1	4	4	.143	RR60073	RR60482
#24	.1520	1	4	4	.146	RR60074	RR60483
#23	.1540	1	4	4	.146	RR60075	RR60484
5/32	.1562	1	4	4	.151	RR60076	RR60485
#22	.1570	1	4	6	.151	RR60077	RR60486
4.0MM	.1575	1	4	6	.151	RR60078	RR60487
#21	.1590	1-1/8	4-1/2	6	.153	RR60079	RR60488
#20	.1610	1-1/8	4-1/2	6	.153	RR60080	RR60489
#19	.1660	1-1/8	4-1/2	6	.160	RR60081	RR60490
#18	.1695	1-1/8	4-1/2	6	.160	RR60082	RR60491



Through 1/2" ø +.0002, -.0000	Above 1/2" to 5/8" +.0003, -.0000	Above 5/8" to 1 1/2" +.0001, +.0004	Above 1 1/2" to 2" +.0002, +.0006
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Speeds, feeds & tech info pages 497-498.